

LISY - DVOŘÁK
wood gluing presses

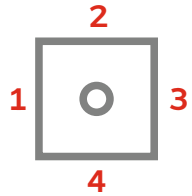


TH4

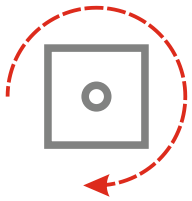
PRESS FOR BOARDS

main pressing unit (adjustable in X and Y axis)
 unidad de prensado principal (ajustable en los ejes X e Y)
 unité de pressage principale (réglable en axes X et Y)

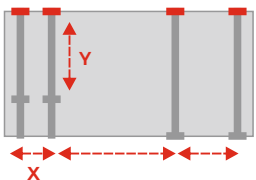
4 WORK TABLES



MANUAL / AUTOMATIC



VARIABLE AXIS X+Y



machine frame
 marco de la máquina
 châssis de machine

axis **X** (length)

axis **Y**
 (height)

control panel
 Panel de control
 Panneau de contrôle

locking pedal
 pédale de verrouillage
 pedal de bloqueo

hydraulic pump
 bomba hidráulica
 pompe hydraulique

TECHNICAL PARAMETERS	TH4	
overall machine length	according the working length	m
overall machine height	2 350 / 2 500	mm
overall depth (width)	2 350 / 2 500	mm
weight	according the length	kg
max. gluing length (X axis)	2 000 - 6 000	mm
max. gluing height (Y axis)	1 050 / 1 250	mm
max. material thickness = gluing depth (Z axis)	50 / 90	mm
pressure	individual	kg/cm ²
number of pressing units	4 - 20	pcs
number of top aligning beams	4 - 20	pcs
max. pressing unit force	2 000 [20] / 4 000 [40]	kg [kN]
max. front aligning bar force (manual - screw)	300 [0,3]	kg [kN]
pressing unit stroke	90	mm
electrohydraulic pump power	1,5 - 3	kW
pressure setting	on control panel	-
electrical protection	IP 54	-
voltage	3x 400V / 50 Hz	-
hydraulic oil class	HM 46	12 liters

* machine equipment can be modified by client requirements individually

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